

## **Bag Top Former with bag stop (model 60010N)**

**Description:** the bag top former is used to reshape paper, laminated polypropylene and polyethylene bags (minimum thickness +/- 150 $\mu$ ). It helps to ensure a production output up to 700 bags/hour.

**Process:** the bag moves in front of a sensor opening the guides. The bag is stopped by the bag stop installed on the conveyor. The fingers move down to stretch the bag's top. The bag is afterwards guided into the infeed of the closing system.

### **Main features:**

- Manual height adjustable column: range of 450mm (from 1000mm to 1450mm)
- Two independent adjustable bag guides (two parts)
- Stretching fingers adjustable in height
- Different possible bag widths without adjustment of stretching fingers
- Minimum width of filled bag: 150mm
- Maximum width of filled bag: 650mm
- Depth penetration of stretching fingers: +/- 150 to 180mm
- Adjustable bag stop following the width of the conveyor
- Pneumatic jacks with quick release air valve (for safety)
- Start stop and reshaping process completely controlled by PLC
- Capacity up to 700 bags/hour
- Dimensions:
  - height = 500mm
  - length = 1105mm
  - depth = 1240mm
- Consumption of compressed air (dry, clean, 0,6 MPa): 1,5l/bag



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